CATALOG OF REPLACEMENT PARTS



GL, GS, & GT-SERIES

For Kettles Built Prior to 2011

ML-52633	GS25E
ML-52634	GS30E
ML-52635	GL40E
ML-52637	GL80E
ML-52638	GT100E
ML-52639	GT125E
ML-52640	GT150E
ML-52660	GS60E
ML-152056	GS40ES

TECHNICAL SERVICE AND PARTS ASSISTANCE - US: 1-800-814-2028 | CANADA: 1-800-444-4764 For additional information on Vulcan or to locate an authorized parts and service provider in your area, visit vulcanequipment.com

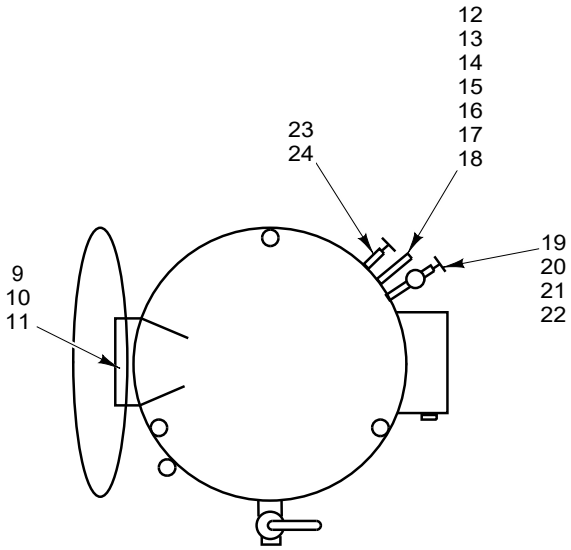
VULCAN DIVISION OF ITW FOOD EQUIPMENT GROUP, LLC 3600 NORTH POINT BLVD., BALTIMORE, MD 21222

FORM F37107 Rev. E (April 2026)

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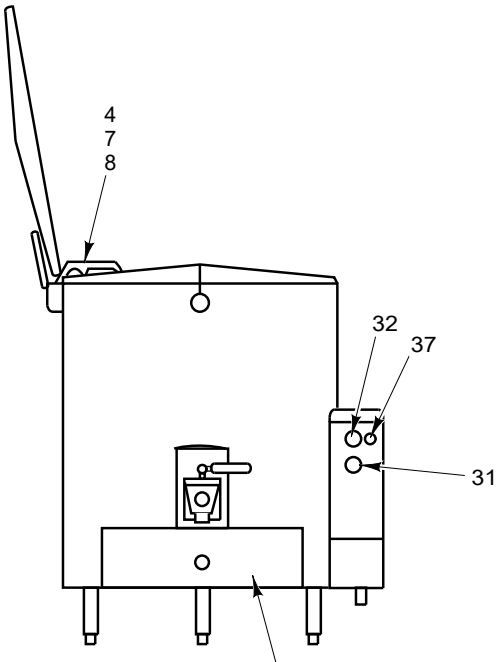
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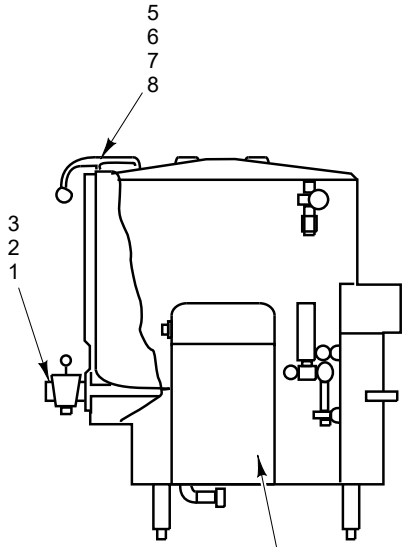


39	00-833651	Rust Inhibitor
40	00-833652	Petro-Gel
41	00-833220-00011	Thermostat Dial
42	00-836813	Thermostat Dial
43	00-844130-00001	Ignitor Cable
44	00-833075	Burner Screen
45	00-832895	Inspection Cover
46	00-836799-00010	Valve Handle
47	00-851168	Valve Handle
48	00-843555	Valve Handle
49	00-842927	Strainer
50	00-842439	Strainer
51	FP-028-14	Drain Plug
52	00-831912-00011	Gasket
53	00-832948-00001	Control Box Door
54	RP-002-35	Roll Pin
55	00-858628-00001	Draw-Off Valve 2 In.
56	00-857919-00001	Stem Plunger Assy. (3 In.)
57	00-857918-00001	Plunger - Stem
58	00-857976-00001	Tangent Valve Body 2 In.
59	00-856569-00001	Draw-Off Valve Assy. (2 In.)
60	00-854427	Overlay - Control Panel
61	00-834020	Support - Burner
62	00-832907	Chamber

PARTS NOT ILLUSTRATED



INSIDE FRONT PANEL



INSIDE CONTROL HOUSING

PL-65091

REPLACEMENT PARTS

REPLACEMENT PARTS

ILLUS. PL-30096	PART NO.	NAME OF PART	AMT.
1	00-857445-00001	Plug Valve Kit Assy., 2 In. D.O.	1
2	00-831700	Gasket for 11/2" Faucet (Old 2 Bolt Draw-Off)	1
	00-833394	Gasket for 2" or 3" Faucet	1
3	SC-119-36	Screw, 1/2-20 x1 1/4 (1 1/2" Faucet)	2
	SC-119-36	Screw, 1/2-20 x1 1/4 (2" Faucet)	2
	SC-119-36	Screw, 1/2-20 x1 1/4 (3" Faucet)	4
*4	00-817615	Cover Hinge, Left (Standard Cover)	1
	00-910081	Cover - Hinge, Right (Standard Cover)	1
**5	00-840551	Cover Handle (Standard Cover)	1
	00-853278-00001	Cover Handle (29") (Spring Assist Cover)	1
	00-853279-00001	Cover Handle (36") (Spring Assist Cover)	1
6	00-817564	Cover Handle Ball (Standard Cover)	1
	00-853285-00001	Cover Handle Ball (Spring Assist Cover)	1
7	NS-025-04	Nut, Handle & Hinge to Cover - 1/4-20 S.S. Acorn (Standard Cover)	7
8	NS-047-86	Stop Nut 1/4-20 Hex (SST) (Use W/ Item 7)	7
***9	00-817115-00003	Cover Hinge & Stop Rod - 29" O.D. Kettle (Standard Cover)	2
	00-817115-00005	Cover Hinge & Stop Rod - 361/2 " O.D. Kettle (Standard Cover)	2
10	NS-025-04	Hinge Rod Acorn Nut, 1/4 "-20 (Standard Cover)	4
11	WL-006-17	Lockwasher 1/4 Helical (SST) (Use W/ Item 10)	4
12	00-841496-00001	Pressure Relief Valve 1/2" (15#)	1
	00-841496-00002	Pressure Relief Valve (10#)	1
13	00-833239	Air Vent 3/4"	1
14	00-833238	Vacuum Breaking Check Valve, 1/2"	1
15	FP-083-92	Cross 3/4"	1
16	FP-054-27	3/4" Close Nipple	1
17	FP-054-08	Pipe 1/2 x 1-1/8 TBE (SST) 1/2" Close Nipple	1
18	FP-084-16	3/4" x 1/2" Reducing Bushing	1
19	00-836082-00001	Fill Pipe Assy.	1
20	00-833501	Fill Valve	1
21	00-833648	Check Valve	1
22	FP-054-08	1/2" Close Nipple	2
**23	00-833493-00011	Gauge Glass Only	1
	00-817098-00005	Washers for Gauge Glass	2
	00-833493	Gauge Glass Assy. (Complete)	1
24	00-800665-00010	Burner Fitting (Nat. Gas) (#48 DMS) (25" Diameter Kettles)	5
	00-800665-00010	Burner Fitting (Nat. Gas) (#48 DMS) (33" Diameter Kettles)	8
	00-800665-00010	Burner Fitting (Nat. Gas) (#48 DMS) (36" Diameter Kettles)	9
	00-800665-00025	Burner Fitting (Nat. Gas) (#49 DMS) (29" Diameter Kettles)	5
**	00-800665-00015	Burner Fitting (Nat. Gas) (#50 DMS) (201/2" Diameter Kettles)	4
	00-800665-00012	Burner Fitting (LP Gas) (#57 DMS) (All Diameter Kettles) (Qty: 4 to 9)	0
25	00-833076-00001	Main Burner Assy. (LP and Nat. Gas) (Qty: 4 to 9)	0
26	00-843554-00001	Pilot Burner (Nat. Gas) (Standing Pilot)	1
**	00-817617	Pilot Burner (Pilot Body) (Electronic Ignition) (Prior to Nov., 1998)	1
**	00-817617-00001	Pilot Orifice (Nat. Gas) (Electronic Ignition Only)	1
**27	00-817617-00002	Pilot Orifice (LP Gas) (Electronic Ignition Only)	1
	00-842997-00002	Pilot Burner (LP Gas) (Standing Pilot)	1
**	00-817617	Pilot Burner (Pilot Body) (Electronic Ignition) (Prior to Nov., 1998)	1
	00-819146	Pilot Orifice (Nat. Gas) (Electronic Ignition) (Prior to Nov., 1998)	1
	00-819146-00001	Pilot Orifice (LP Gas) (Electronic Ignition) (Prior to Nov., 1998)	1
	00-844129-00001	Pilot Assy. (Nat. Gas) (Electronic Ignition) (Nov., 1998 to 12/1/16 / SN 463022103)	1
	00-856615-00001	Pilot - Burner (Electronic Ignition) (Nat. Gas) After 12/1/16 or serial number 463022103	1
	00-844129-00002	Pilot Assy. (LP Gas) (Electronic Ignition) (Nov., 1998 to 12/1/16 / SN 463022103)	1
	00-856615-00002	Pilot - Burner (Electronic Ignition) (LP Gas) After 12/1/16 or serial number 463022103	1
	00-844398-00001	Pilot Orifice (LP Gas) (Electronic Ignition) (Nov., 1998 to Present)	1
28	00-906955-00048	Thermocouple Only (Millivoltage Control)	1

* Call for Price and Availability
** No Longer Available
*** Available through Vintage Parts, Beaver Dam, WI Phone: 1-877-846-8243 Fax: 1-800-368-8822

Website: Http://www.VpartsInc.com

REPLACEMENT PARTS

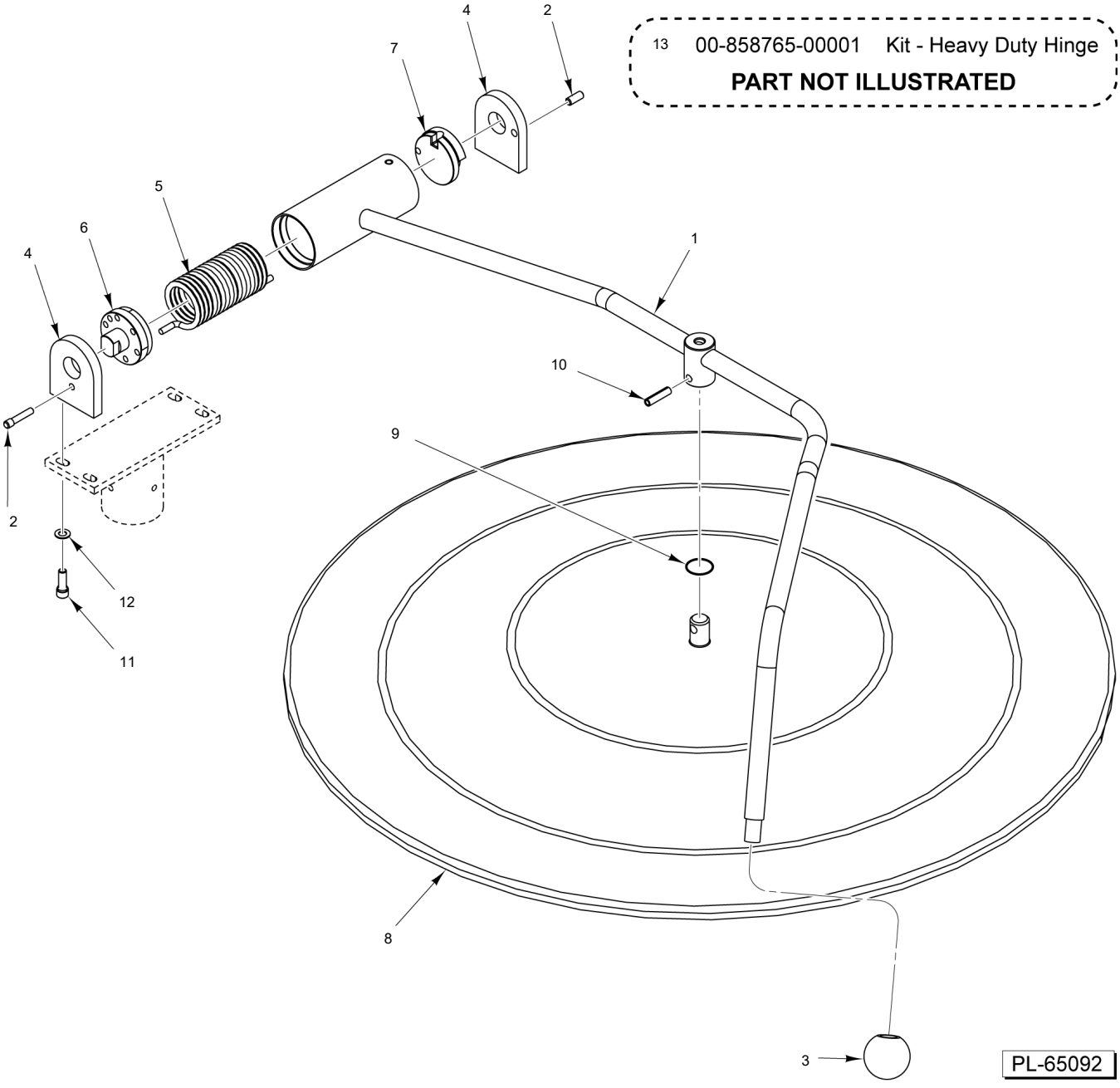
ILLUS. PL-30096	PART NO.	NAME OF PART	AMT.
	00-906955-00060	Thermocouple Only (Electric Control)	1
**	00-821077	Flame Sensor (Electronic Ignition) (Prior to Nov., 1998)	1
29	00-880030	Low Water Cut-off (Complete)	1
	00-833197-00011	Low Water Cut-off (Switch Only) (Millivoltage Control)	1
	00-880030	Low Water Cut-off (Complete)	1
**	00-833196-00011	Low Water Cut-off (Switch Only) (Electric Control)	1
30	00-833153-00010	Combination Control (Nat. Gas) (Millivoltage Control)	1
**	00-833153-00011	Combination Control (LP Gas) (Millivoltage Control)	1
**	00-880208	Combination Control (Nat. Gas) (Electric Control)	1
	00-880209	Combination Control (LP Gas) (Electric Control)	1
**	00-821080	Combination Control (Nat. Gas) (Electronic Ignition) (Prior to Nov., 1998)	1
**	00-817362-00001	Combination Control (LP Gas) (Electronic Ignition) (Prior to Nov., 1998)	11
	00-844133-00001	Combination Valve (Nat. Gas) (Electronic Ignition) (Nov., 1998 to Present)	0
	00-844133-00002	Combination Valve (LP Gas) (Electronic Ignition) (Nov., 1998 to Present)	1
31	00-833133	Thermostat (Millivoltage Control)	1
	00-833220	Thermostat (Electric Control)	1
32	00-833152	Gauge - Pressure	1
**33	00-821078	Control - Ignition (Electronic Ignition) (Prior to Nov., 1998)	1
34	00-857207-00003	Ignition Module (Honeywell) (Nov., 1998 to Oct., 2003)	1
	00-858480-00001	Module - Ignition	1
	00-858481-00002	Adapter Wires - Ignition Module (Before S/N 463022103)	1
35	00-854043-00001	Ignition Module (Oct., 2003 to Present)	1
**	00-821076	Harness - Wiring (Electronic Ignition) (Prior to Nov., 1998)	1
	00-858480-00001	Module - Ignition	1
	00-858481-00002	Adapter Wires - Ignition Module (Before S/N 463022103)	1
36	00-411500-00012	Transformer (120 VAC, 24 V., 40 VA) (Electronic Ignition) (24V)	1
37	00-821079	Switch, Lighted ON/OFF (Electronic Ignition) (Prior to Oct., 2003)	1
	00-855002-00001	Power Switch W/Indicator Light (Oct., 2003 to Present)	1
38	00-833488	Switch - Pressure Limit	1
39	00-833651	Rust Inhibitor (Six Ounce Bottle) (2 Ounces per Charge)	1
40	00-833652	Petro-Gel (1 Tube)	1
41	00-833220-00011	Thermostat Dial (Electronic Ignition)	1
42	00-836813	Thermostat Dial (Millivolt Controls)	1
43	00-844130-00001	Ignitor Cable (30") (Nov., 1998 to Present)	1
44	00-833075	Burner Screen	1
45	00-832895	Inspection Hole Cover	11
**46	00-836799-00010	Black Draw Off Valve Handle	1
**47	00-851168	3" Draw Off Valve Handle	1
***48	00-843555	3" Chrome Draw Off Valve Handle	1
49		Strainer for 11/2" Draw Off Valve	1
50	00-842439	Strainer for 2" or 3" Draw Off Valve	1
51	FP-028-14	Drain Plug	1
52	00-831912-00011	Gasket (Between Kettle and Control Box)	1
**53	00-832948-00001	Control Box Door	1
54	RP-002-35	Roll Pin 3/16 Dia. x 5/8 Lg. (SST)	1
55	00-858628-00001	Draw-Off Valve 2 In.	1
56	00-857919-00001	Stem Plunger Assy. (3 In.)	1
57	00-857918-00001	Plunger - Stem	1
58	00-857976-00001	Tangent Valve Body 2 In.	1
59	00-856569-00001	Draw-Off Valve Assy. (2 In.)	1
60	00-854427	Overlay - Control Panel	1
61	00-834020	Support - Burner	1
62	00-832907	Chamber	1

** No Longer Available

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Website: Http://www.VpartsInc.com

NOTES



SPRING ASSIST COVER

SPRING ASSIST COVER

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-30098			
1	00-853279-00001	Cover Handle (36") (Spring Assist Cover) (60, 80, 100, 125, 150 Gallon Kettles)	1
	00-853278-00001	Cover Handle (29") (Spring Assist Cover) (25, 30, 40 Gallon Kettles)	1
2	00-853284-00001	Pin - Lock	1
3	00-853285-00001	Knob - Press On	1
4	00-858765-00001	Kit - Heavy Duty Hinge	1
5	00-853289-00001	Spring - Torsion	1
6	00-853292-00001	Disc - Tension Adjustment	1
7	00-853293-00001	Disc - Rotary Stop	1
8	00-853281-00001	Cover w/ Condesate Ring	1
9	OR-001-07	"O" Ring (Per Standard 016)	1
10	RP-004-31	Roll Pin 1/4 x 1	1
11	SC-110-98	Cap Screw 1/4-20 x 3/4 Hex Socket Hd. (SST)	4
12	WL-006-17	Lockwasher 1/4 Helical (SST)	4
13	00-858765-00001	Kit - Heavy Duty Hinge	0